

Date: Tuesday, 08/04/2008 10:42:43 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: RUBBER CUSHION
Job Number	: 38498		
Estimate Number	: 12981		
P.O. Number	:	Part Number	: D3595200300
This Issue	: 08/04/2008 S.O. No. :	Drawing Number	: D3595 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 36888	Material	:
Written By	:	Due Date	: 08/04/2008 Qty: 200 Um: Each
Checked & Approved By	: <u>W</u>		
Comment	: Est Rev:A New Issue 07-08-07 JLM Verified By:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D3595	Rubber Cushion (per sq ft)
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7.



Comment: Qty.: 0.0206 sf(s)/Unit Total: 4.1160 sf(s)

Rubber Cushion (per sq ft) .125" thk

Batch: ~~103838~~ IB 8-4-8 103838

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3595

Dwg Rev: AProg Rev: AIB 8-4-8

238

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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IB 8-4-8

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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SP019

Comment: SECOND CHECK

8 08/04/08

238

counter

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 416AS 08/04/09 238

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Drawing Name: RUBBER CUSHION

Job Number: 38498

Part Number: D3595200300

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/04/10

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-04-09

W

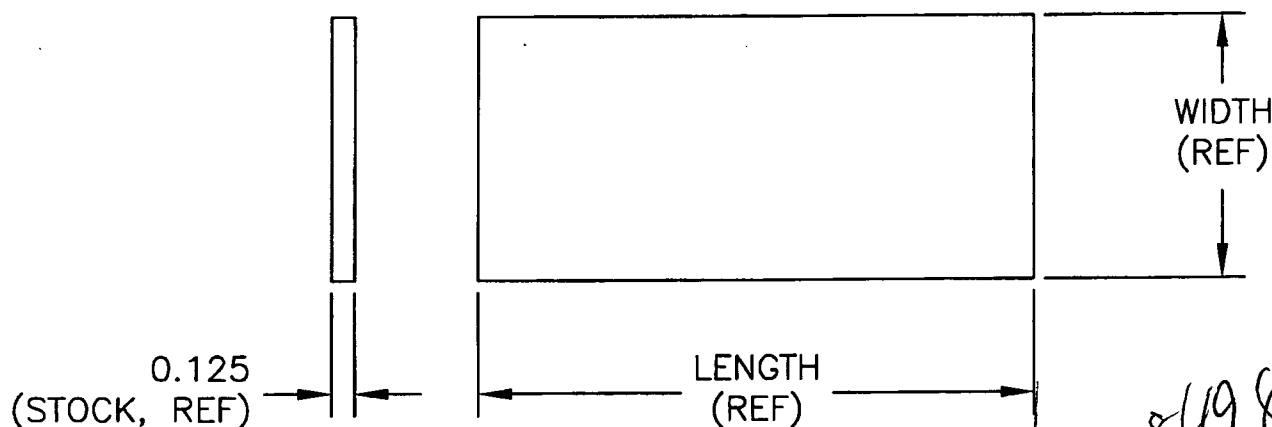
**DART**

DESIGN PH	DRAWN BY PH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED

07.02.14 *[Signature]*

## SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH  
LENGTH

*W/O 38498**2.00" x 3.00"*

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

### **NOTES**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,  
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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